



## OEKO-TEX® MADE IN GREEN: New regulations 2024

At the start of the year, the OEKO-TEX® Association as usual updates the applicable test criteria, limit values and requirements for its range of certifications and labels. The changes in limit values can be found in a separate document. The following new regulations for OEKO-TEX® MADE IN GREEN come into effect on April 1, 2024 after a three-month transition period:

### Update of the MADE IN GREEN main criteria 1

Integration of the OEKO-TEX® ORGANIC COTTON as a product certificate in criteria 1 alongside the STANDARD 100 and LEADER STANDARD.

### Update of the MADE IN GREEN main criteria 3

The main criterion 3 is simplified by removing the 85% rule, while maintaining the same level of requirements: Single components that equal or exceed 5% of the total weight of the product shall be supplied by OEKO-TEX® STeP certified production facilities.

In addition, main criteria 3 will be expanded to include wet spinning processes. It is recommended to consider wet spinning processes and the inclusion shall become mandatory after a transition period of two years. This approach enables our existing MADE IN GREEN customers to seamlessly adapt their supply chains to the requirements of the new standard.

### New regulations for OEKO-TEX® MADE IN GREEN through STANDARD 100 / ORGANIC COTTON / LEATHER STANDARD and STeP criteria

MADE IN GREEN labels can only be issued if all criteria in accordance with STANDARD 100 / ORGANIC COTTON / LEATHER STANDARD and STeP are fulfilled. For information on the newly introduced criteria, please refer to the new regulations document of the respective OEKO-TEX® products.

For more information on the new OEKO-TEX® test criteria, please contact OEKO-TEX® ([info@oeko-tex.com](mailto:info@oeko-tex.com)) or your responsible OEKO-TEX® Institute (<https://www.oeko-tex.com/institute>)



**MADE IN  
GREEN**

After a three-month transition period, the new OEKO-TEX® MADE IN GREEN test criteria and limit values will become binding for all certifications on April 1, 2024.